

# WSIA/WSIW CHILLER

## Features

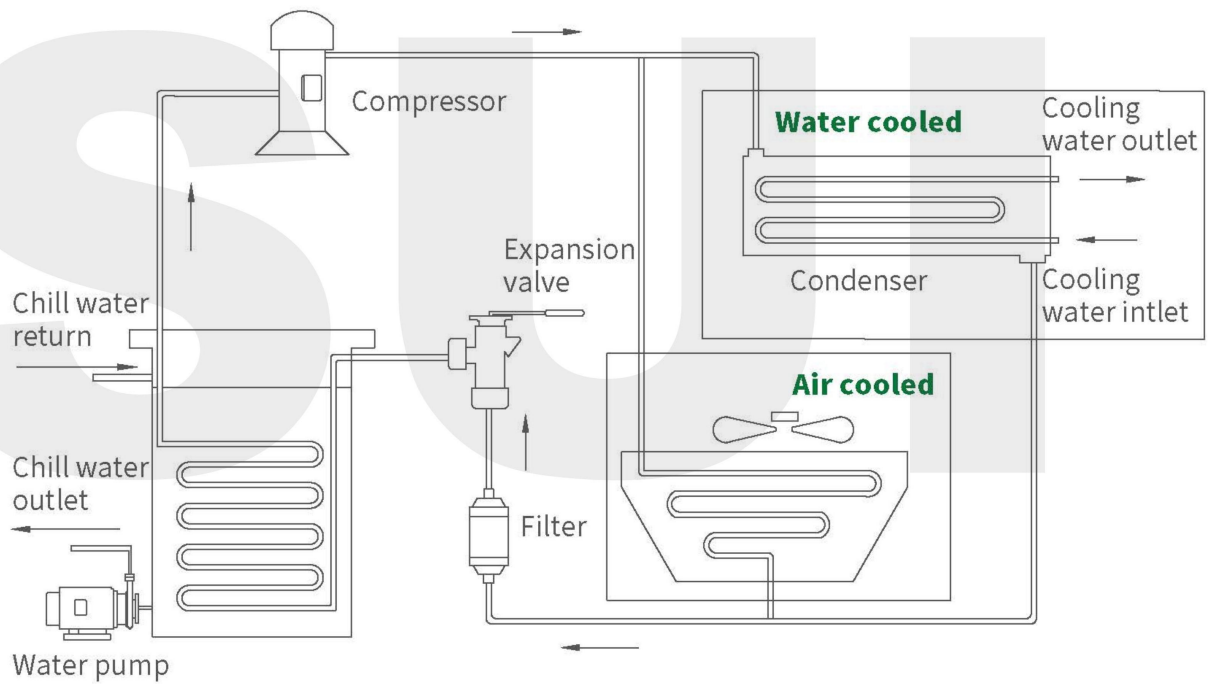
- ▶ The water chiller provides cooling process to plastic molds to prevent part defects such as warping and distortion, and to reduce cycle time; hence, maximizes plastic molding machines' productivity.
- ▶ Installed with imported compressor and highly efficient condenser and evaporator to realize excellent cooling, quiet and low electricity consumption.
- ▶ Microprocessor control is easy to operate.
- ▶ Open water tank is made of stainless steel for cleaning and maintenance.
- ▶ Pipelines are well-arranged to save energy.
- ▶ Adopted thermostat to accurately maintains temperature within 3-5°C.
- ▶ Installed with current overload protector, high and low pressure switch, electronic timer delay and warning alarm.
- ▶ LCD display of cooling water outlet and inlet temperature, and temperature setting are optional.
- ▶ Single, double or quadruple compressor combination is available.



WSIA-10



WSIW-05



## Reference Table

Model	Clamping Force (ton)	Injection Capacity(kg/h)
WSIW/A-04	250	25
WSIW/A-04	300	30
WSIW-05/WSIA-05/ WSIA-05B	350	35
WSIW-05/WSIA-05/ WSIA-05B	450	45
WSIW-08/WSIA-08B	550	55
WSIW-08/WSIA-08B	650	65
WSIW-10/WSIA-10B/ WSIA-10	850	85
WSIW-12/WSIA-12B	1000	100
WSIW-12/WSIA-12B	1300	130
WSIW-15/WSIA-15B/ WSIA-15	1500	150
WSIW-15/WSIA-15B/ WSIA-15	1800	180
WSIW-20/WSIA-20B/ WSIA-20	2200	220
WSIW-20/WSIA-20B/ WSIA-20	2500	250
WSIW-25/WSIA-25B/ WSIA-25	3000	300
WSIW/A-30	4000	400
WSIW/A-40	5000	500

Power supply: 3Φ 380VAC 50Hz;

We reserve the right to change specifications without prior notice.

# WSIA/WSIW CHILLER

## Specifications

WSIW/WSIA	Unit	WSIW-04	WSIW-05 WSIA-05	WSIW-08	WSIW-10 WSIA-10	WSIW-12	WSIW-15 WSIA-15	WSIW-20 WSIA-20	WSIW-25 WSIA25	WSIW-30 WSIA-30	WSIW-40 WSIA-40	
Refrigeration Capacity	kW/h	11.9	15	23.8	30.5	34.3	45	61	69	92	122	
	kcal/h	10234	12900	20468	26230	29498	38700	52460	59340	79120	104920	
Compressor	Type	Scroll Type										
	Input Power	kW	3	4.5	3×2	4.5×2	10	4.5×3	9×2	10×2	9×3	10×3
	Horses	HP	4	5	4×2	5×2	12	5×3	10×2	12×2	10×3	12×3
Evaporator	Type	Pipe Coil Evaporator			Shell and Tube Evaporator							
	Pipe Diameter	inch	1	1	2	2	2	2-1/2	2-1/2	2-1/2	2-1/2	2-1/2
Refrigerant	Type	R-22										
	Quantity	kg	2	2.5	4	5	5	7.5	10	11	12	18
	Controlled by	Capillary Tube			Expansion Valve							
Water Cooled Condenser	Type	Shell and Tube										
	Pipe Diameter	inch	1	1	1-1/2	1-1/2	1-1/2	1-1/2	2	2-1/2	2-1/2	2-1/2
	Water Flow	L/min	30	40	60	80	100	120	160	200	240	300
Air Cooled Condenser	Type	Finned Cooler										
	Blower Power	kW	0.15×2	0.2×2	0.4×2	0.4×2	0.8×2	0.8×2	0.8×2	0.8×3	0.8×3	0.8×3
Water Tank Capacity	L	50	50	70	70	125	125	140	140	150	180	
Pump	Power	kW	0.37	0.75	1.5	1.5	1.5	2.2	4	4	4	4
		HP	0.5	1	2	2	2	3	5	5	5	5
	Max Flow Rate	L/min	45	57	225	225	225	225	420	650	650	650
	Max Pressure	kg	1.0	1.2	1.9	1.9	1.9	1.9	2.1	2.1	2.1	2.1
Pipe Diameter	Cooling Water Outlet	inch	1/2×4	1/2×4	2	2	2	2-1/2	2-1/2	2-1/2	2-1/2	2-1/2
	Cooling Water Inlet	inch	1/2×4	1/2×4	2	2	2	2-1/2	2-1/2	2-1/2	2-1/2	2-1/2
Total Water-cooled Power	kW	3.37	5.25	7.5	10.5	11.5	15.7	22	24	31	34	
Total Air-cooled Power	kW	3.67	5.65	7.5	11.3	11.5	17.3	23.6	25.6	33.4	36.4	
Protection System	Overload, High/low pressure, Anti-freezing, Reverse Phase and Low Temperature Protection											
Dimensions (L×W×H)	Water Cooling	cm	94×53×90	109×58×100	155×70×128	155×70×128	173×75×130	206×81×141	210×86×144	210×86×144	265×95×160	265×115×160
	Air Cooled	cm	131×63×115	131×63×115	183×91×160	183×91×160	196×106×160	220×105×165	220×105×190	220×105×190	255×115×190	305×95×195

Note: Optional environmentally friendly refrigerant: R-407C, R-410A; Power supply: 3Φ 380VAC 50Hz; The data above is obtained from condensation temperature 35°C and evaporation temperature 5°C. We reserve the right to change specifications without prior notice.

# SCREW CHILLER WSIW SERIES





## Features

- Consisted of high speed embedded microcontroller and high resolution LCD touchscreen with user-friendly interface.
- Adopted RS485 communication protocol with reserved PC monitoring and message control function.
- Monitors actual temperatures of each node and shows hourly and daily temperature graph; User can check switch input and relay output and adjust setting temperature.
- LCD displays parameters, outlet water temperature and inlet water temperature.
- Store and show present and previous warnings, which can be sorted and analyzed by warning number, time and frequency.
- Equipped with imported compressor and high efficient condenser and evaporator and reasonable pipeline layout.
- Multi-language interface is available.
- Safety functions include reversed/faulty phase protection, pump overload protection, high/low voltage protection, low pressure protection, overheat protection, delayed start, compressor frequently start prevention and water temperature compensation.

## Specifications

Model	Unit	WSIW -30-S	WSIW -40-S	WSIW -50-S	WSIW -60-S	WSIW -80-S	WSIW -100-S	WSIW -120-SD	WSIW -160-SD	
Refrigeration Capacity	kW	88	118	152	172	230	300	344	460	
	kcal/h	75680	101480	130720	147920	197800	257880	295840	395600	
Compressor	Input Power	kW	22	30	36	41	56	61	41×2	56×2
	Rated Power	HP	30	40	48	55	75	82	55×2	75×2
Evaporator	Type	Shell-and-Tube Evaporator								
	Pipe Diameter	inch	2-1/2	3	3	3	4	4	4	5
Condenser	Type	Shell-and-Tube Condenser								
	Pipe Diameter	inch	2-1/2	3	3	3	4	4	4	4
	Cooling Water Flow Rate	L/min	330	480	600	700	1000	1200	1400	2000
Dimension (L×W×H)	cm	170×85×135	170×85×135	220×85×140	250×126×168	220×85×140	326×136×180	350×115×170	352×156×200	
Unit Conversion: 1kW = 860kcal/hr 1RT = 3024kcal/hr 1BTU/hr = 0.252kcal/hr										

Note: The data above is obtained from condensation temperature 35°C and evaporation temperature 5°C.

Power supply: 3Φ 380VAC 50Hz;

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